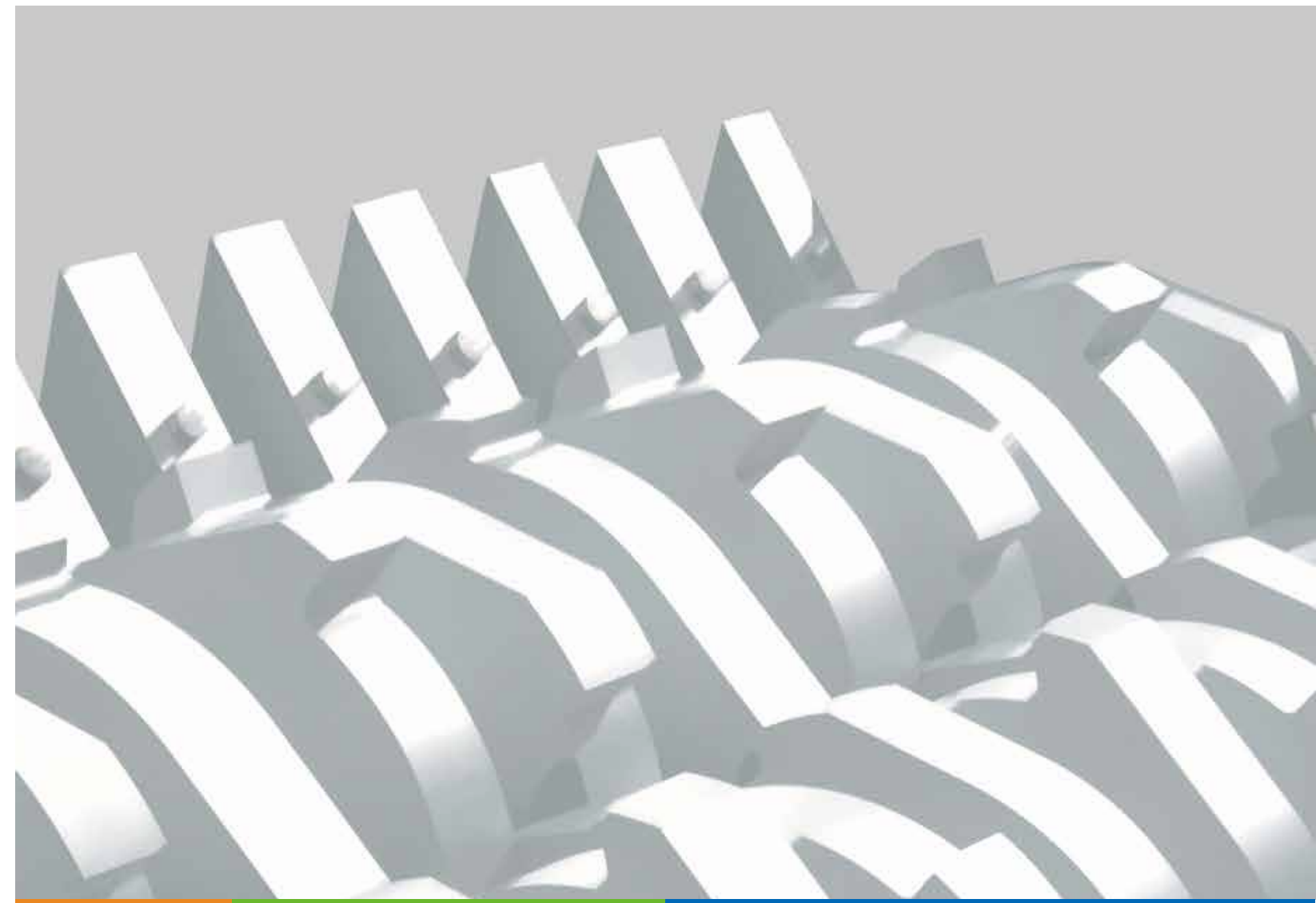


RECYCLING MACHINERY



致力于环保及回收行业机械设备的开发、设计、制造与销售



常州大云环保科技有限公司

CHANGZHOU DYUN ENVIRONMENTAL TECHNOLOGY CO.,LTD.

地址：江苏省常州市溧阳中关村开发区上上路118号 邮编(p.c): 213300

Add: No.118,shangshang Road,Licheng Town,Liyang,Changzhou city,China

电话：0519-87070068 13773000606 13962626388

TEL: 0519-87070068 +8613773000606

E-mail: salbl@jwell.cn sales@jwell.cn

www.dyun.cn www.jwell.cn



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CHANGZHOU DYUN ENVIRONMENTAL TECHNOLOGY CO.,LTD.

我们提供专业的塑料回收再生装备

WE PROVIDE PROFESSIONAL
PLASTIC RECYCLING EQUIPMENT

常州大云环保科技有限公司是金纬机械旗下的唯一一家以致力于环保及回收行业机械设备开发、设计、制造、销售于一体的现代化企业。我们具备非常齐全及先进的各型加工制造设备，有一支知识结构完备工作高效且团结实干的员工队伍。

企业发展至今已经有20个年头，这么多年的发展和积累，我们的设备从单一到多样，不断的发展创新，使我们拥有了三十多项发明和创新，产品结构亦日趋齐全完备。企业主要产品有破碎机，单轴撕碎机，双轴撕碎机，四轴撕碎机，碳纤维制品破碎回收系统，废旧塑料回收清洗线，废旧塑料回收造粒线，废旧轮胎循环再利用回收线，废旧冰箱（家电）破碎回收线，废旧电路板回收成套设备、生活垃圾回收处理成套设备等生产线。

“用心持久、拼搏创新”是大云的企业精神，是全体员工努力的方向，“品质卓越、完美如一”是大云公司的质量方针，“诚实待人”是我们核心理念。我们本着热情为客户服务的态度，不断追求产品的完美如一，保证产品使用的可靠、简便，运用新技术新工艺，不断创新，逐步降低管理成本，走专业化、服务型的企业之路。



曾是中国塑料机械行业的知名品牌。
公司产品已遍布全国各地，并出口到俄罗斯、印度、韩国、印尼、中东、非洲和南美洲、西班牙、意大利等100多个国家和地区，深受客户好评。

董事长：何海潮

电话：+86-21-69596060



Changzhou dyun environmental technology co.,ltd. is the only one of Jwell machinery to devote to environmental protection and recycling industry machinery and equipment development、design、manufacture and sales of modern enterprise.

We have a very complete and advanced various types of processing and manufacturing equipment, a complete knowledge of the structure of work efficiency and unity of practical staff. Enterprise development has been 20 years, so many years of development and accumulation, our equipment from single to diverse, continuous development and innovation, so that we have more than 30 inventions and innovation, product structure is increasingly complete. Enterprise main products have crusher, single shaft shredder, double shaft shredder, four-axis shredder, carbon fiber products crushing recovery system, waste plastic recycling cleaning line, waste plastic recycling granulation line, Waste tire recycling line, waste refrigerator (home appliance) crushing recovery line, scrap circuit board recycling equipment, domestic waste recycling processing equipment, such as production lines.

“Attentive, Enduring, dedication and innovation” are the spirits of Dyun company. We are trying our best to provide the perfect machines for our customers and we are using the new techniques and innovations in our production to make our company to be more professional.

DYUN & JWELL is famous brands in China plastic machinery industry.

Our customers are all over China, and we have customers in Russia, India, Korea, Indonesia, Middle East, South America, Spain, Italy and other countries and areas. Our machines are well accepted by our customers.

President: He Haichao

Email: he@jwell.cn



DYPS-G系列重型管材破碎机
DYPS- G Series Strong Crusher



DYPS-G系列重型管材破碎机，对于中等直径管材，不需要撕碎处理，直接破碎可以一步法处理回收。该系列机型特殊设计的管材进料斗，进入管材与破碎机转子形成特定角度，以达到最佳破碎效果，管材及型材破碎长度可达6米。箱体设计带第三把定刀，可以用来改变所需破碎物料的第三个切割点。对于强度较高及体积较大物料，可减小冲击力，同时也避免主轴动刀被物料阻塞的可能性。特殊钢材及牢固的焊接工艺，确保产品质量。刀架和主轴的特殊设计，可以满足各类管材，型材，薄膜，片材，大块实心体物料破碎要求，具有广泛的通用性，设备经济，实用，操作简单，经久耐用。



DYPS-G series heavy pipe crusher can crush middle diameter pipe directly without shredding in advance. This series crusher inlet is specially designed for plastic pipe, the pipe and the crusher rotor form a certain angle to reach the best crushing effect, crushed pipes and profiles up to 6 meters in length. The crusher chamber is designed with third fixed knife, which can change the required crushing material first cutting points. This kind construction can reduce the impact force for high strength and large volume of material and avoid the possibility of blocking material.

型号	投料口尺寸(mm)	主电机功率(kw)	转刀数量(件)	定刀数量(件)	转子旋转直径	参考生产能力(kg/h)
Model	Feed mouth size	Main motor power	Moving knife Qty	Fixed knife Qty	Rotor Dia	Output
DYPS-G 700	500x500	22-37	6	4	Φ500	400
DYPS-G 800	600x600	55-75	6/10	6	Φ600	600
DYPS-G 1000	700x700	75-132	10/14	6	Φ700	800
DYPS-G 1200	800x800	110-160	14/18	6	Φ800	1000

DYPS-X系列型材、木塑专用破碎机
DYPS-X Profile, WPC Series Special Use Crusher



传统的破碎机对于破碎塑料，型材以及木塑型材类制品存在一定困难，通常需要较大的破碎腔来破碎回收体积较大，数量较大的材料。为此大云特别设计了DYPS-X系列。几乎与地面平行的喂料斗，使较长材料的喂给极为简单方便。由于机器的转子能够自动抓牢待破材料。因此，不会存在材料阻塞的情况。



The traditional crusher for crushing plastics, profiles and WPC products existing certain difficulties, normally, there need large crushing cavity to crush large volume and quantities material. Therefore, DYUN developed the DYPS-X range series. Thanks to the almost level feeding hopper, long pieces can be fed easily. Due to the rotor of the machine can automatically grasp crushed material, therefore, there won't be material blocking situation.



型号	投料口尺寸(mm)	转子有效宽度(mm)	主电机功率(kw)	转刀数量 (件)	定刀数量(件)	参考生产能力(kg/h)
Model	Feed mouth size	Rotor effective width	Main motor power	Moving knife Qty	Fixed knife Qty	Output
DYPS-X300	150x300	300	11-22	5	2	300
DYPS-X400	240x420	400	22-37	24	/	400
DYPS-X600	300x600	600	45-75	5x3	4	500

DYPS-S片材类破碎机
DYPS-S Sheet Crusher



DYPS-S系列破碎机解决了较宽的PP/ABS/PMMA,厚度在0.2~3mm之间的片材、板材以及发泡卷材的回收粉碎的难题，较一般的破碎机此破碎机增加了一套牵引装置，增加了两组压辊，气压开合，线速度可达30m/min，从而提高了生产效率，主轴采用优质钢材加工而成，经动、静平衡校验，“V”形切割技术，箱体水冷却系统，避免了物料在破碎机腔体内出现过热粘刀现象，根据客户的要求提供配套的集料抽吸机组和粉尘分离装置，使用更为方便。

It is difficult to crush the quite width of PP/ABS/PMMA sheet, plates and foam coil material with thickness 0.2~3mm. the DYPS-S can solve this problem. Comparing with ordinary crusher, this series crusher add a set of haul-off device, two sets of press roller, air press controller. The line speed can reach 30m/min. The capacity is higher. The main axis is processed with high quality steel after verifying by dynamic and static balance. The rotor adopts "V" type cutting technology and the crusher body adopts water cooling system, which avoid sticking the blade because of the heating of material. We can provide material collection device and powder separation system according to customer's requirements.

型号 Model	投料口尺寸(mm) Feed mouth size	转子有效宽度(mm) Rotor effective width	主电机功率 (kw) Main motor power	牵引功率(kw) Haul off power	参考生产能(kg/h) Output
DYPS-S180	200x70	220	4	1.5	50
DYPS-S1000	960x300	1000	37-45	4	400
DYPS-S1200	1160x350	1200	45-55	5.5	500

DYPS-Z重型破碎机
DYPS-Z Series Heavy Crusher



DYPS-Z系列重型破碎机专为满足苛刻要求及不易破碎回收材料而设计,厚度在3~30m之间。箱体：主箱体采用牢固的焊接钢结构，经数控机床(CNC Machine)精密加工而成。具有厚度大、强度高、耐磨性强、无污染、使用寿命长等特点。上部箱体可用液压装置轻易开启，方便检修。主轴：采用优质钢材加工而成，经动、静平衡校验，具

有韧性好、工作中不易变形、工作状态稳定等特点。采用最新“V”形切割技术，转子可根据不同的破碎物料制造成3片式，5片式，7片式等。使转刀在工作中实现切料均匀、低能耗、低噪音的效果。DYUN还可根据用户的要求提供配套的投料输送带、金属分离器、集料抽吸机组和粉尘分离装置等。

DYPS-Z series heavy crushers are designed specially for the recycling material which is not easy to be crushed and thickness 3~30mm. Cabinet: The main box of DYPS-Z series crusher, processed by CNC Machine exactly with the strong welding structure. This kind of crusher features thick wall thickness, high strength, good wear resistance, no pollution, long life. The upper box can be opened easily by hydraulic system and repaired conveniently. Main axis: The main axis is processed with high quality steel after verifying the balance. Good toughness, stable working state, low shaking are the main features. The rotor with new V type cutting technology can be composed of three blades, five blades, seven blades on the basis of different crushing material. This technology makes sure the blade can produce uniform granular with low energy and low noise. Filter: The screen plate is processed with high strength material. It can be installed easily with hydraulic system and changed conveniently.

型号 Model	投料口尺寸(mm) Feed mouth size	主电机功率(kw) Main motor power	转刀数量(件) Moving knife Qty	定刀数量(件) Fixed knife Qty	转子旋转直径 Rotor Diameter	参考生产能力(kg/h) Output
DYPS-Z 700	700x700	22-37	6/10	4	Φ500	500
DYPS-Z 800	800x800	37-75	6/10	4	Φ600	600
DYPS-Z 1000	1000x1000	55-110	10/14	4/6	Φ700	800
DYPS-Z 1200	1200x1000	90-132	10/14/18	4/6	Φ800	1000
DYPS-Z 1500	1500x1000	110-200	14/18	4/6	Φ1000	1200

DYSSQ轻型单轴撕碎机

DYSSQ Light Single Axle Shredder



为了环保并适合不同的产量要求和破碎对象，DYUN推出DYSSQ轻型撕碎机。适用于注塑、吹塑、挤出过程中产生的浇口、塑料厚板、建筑模板、塑料薄膜及各类中空容器的撕碎回收。根据现场不同的喂料方式及再利用，可配输送机及破碎机。低速的转刀，低噪音、高产量、更节能。

In order to be environmental and to meet different requirement of capacity and product, DYSSQ shredder is promoted and it can be used to shred injection product, blow moulding product, plastic thick plate, building shuttering, film and blow molding material. According to different feeding method, belt conveyor and crusher are optional. Low speed rotating knives, low noise, high capacity and more energy saving are its advantages.



型号 Model	动刀回转直径(mm) Rotor blade swing diameter	转速(rpm) Rotor speed	驱动功率(kw) Drive power	转子刀具数(pcs.) Rotor blade quantity	定刀数(pcs.) Fixed blade quantity	破碎腔最大尺寸(mm) Crush chamber size max
DYSSQ-800	Φ300	37/74	18.5×2	39	4	650×1200×200
DYSSQ-1000	Φ400	37/74	22×2	54	5	850×1300×350
DYSSQ-1200	Φ505	37	30×2	87	6	1050×1390×480
DYSSQ-1400	Φ630	37	37×2	102	7	1200×1300×550

DYSSJ通用型单轴撕碎机

DYSSJ Universal Single Axle Shredder



DYSSJ系列撕碎机得益于其坚固的推料器与重型定向轴承的巧妙结合，使操作安全可靠。所有DYSSJ机型都有标准的推料板，这对于破碎大块实体或托盘、木材等更为简便。DYSSJ系列机型均可根据需要设计不同的喂料斗。标准喂料斗适用于借助叉车等大批量喂料，以及人工的大块料喂给。适合大批量喂料的料斗可以使生产达到最优化，因为推料器可以不断地将待撕碎材料推向转子，提高破碎的效率。完全自动化的破碎过程，不会产生喂料过多的问题。

DYSSJ shredder series from cooperation of sturdy pushing feeder and directional heavy bearing, which make the operation more safety. Standard serrated pushing feeder is equipped to the DYSSJ shredder, which makes it easier to shred big blocks pallet and wood. Different feeding hopper can be designed according to customer's requirements. Standard feeding hopper is suitable to feed large quantities and big blocks of material. This kind of hopper can make optimal production. The mechanical pusher push material to rotor continuously, so the output is high. Automatic shredding process can not make it stuck.



型号 Model	动刀回转直径(mm) Rotor blade swing diameter	转速(rpm) Rotor speed	驱动功率(kw) Drive power	转子刀具数(pcs.) Rotor blade quantity	定刀数(pcs.) Fixed blade quantity	破碎腔最大尺寸 Crush chamber size max
DYSSJ-850	Φ435	37	37	60	3×2	700×730
DYSSJ-1200	Φ505	37	55	81	4×2	800×1010
DYSSJ-1500	Φ505	37	75	102	5×2	800×1290
DYSSJ-2000	Φ505	37	2×55	144	7×2	800×1850

DYSSZ重型单轴撕碎机
DYSSZ Heavy Single Axle Shredder



DYSSZ系列撕碎机的设计可以满足各种行业进行较难粉碎的废料回收及高产能要求,可用于撕碎各种塑料大块实心体、废旧木料、废纸及厚纸板、电子产品、橡胶制品等,代表性回收产品有冰箱外壳、机头料、托盘、打包废品、中空桶、汽油桶以及管材和薄膜等。

In order to meet requirement of waste material recycling and high capacity in different fields, DYSSZ shredder can be used to shred big plastic block, waste wood log, waste paper, electric product and rubber product such as refrigerator cover, left over material, pallet, packed waste material, blow moulding bucket, pipe and film.

型号 Model	动刀回转直径(mm) Rotor blade swing diameter	转速(rpm) Rotor speed	驱动功率(kw) Drive power	转子刀具数(pcs.) Rotor blade quantity	定刀数(pcs.) Fixed blade quantity	破碎腔最大尺寸(mm) Crush chamber size max
DYSSZ-1600	Φ750	37	2x55	117	8	1500x1400
DYSSZ-2000	Φ750	37	2x75	147	10	1500x1800
DYSSZ-2500	Φ750	37	2x90	177	12	1500x2200
DYSSZ-3000	Φ750	37	2x132	218	14	1800x2800

DYSSG管材撕碎和破碎机组

DYSSG Pipe Crusher and Shredder Unit



DYSSG系列撕碎机组可用于直径1200MM的PE、PP、PVC管材撕碎，长度达3-6M的管材直接破碎，无需分割，其转速缓慢运转平稳，各种管材放入水平的喂料槽中，喂料槽自动关闭由液压推进将管材推向轴中心进行破碎。撕碎后的材料通过输送机带入破碎机进行二次破碎完成需要的破碎颗粒直径。

DYSSG系列撕碎系统最主要的优势在于节省大量的分割人工及锯口浪费，节能降耗，安全高效，整个系统由PLC中心控制系统控制。

DYSSG shredder is able to shred the PE, PP, PVC pipe with dia.1200mm, the length of 3-6m pipe can be shredded directly without cutting, and the rotary speed is slow and stable. Variety of pipes is put into the flat feeding tank, and the tanks closed automatically, and push the pipe by hydraulic into the center axis for shredding. The material after crushing is transported by conveyor belt for secondary crushing in order to get the requested granule.

DYSSG shredder has the main advantage of energy saving safe and efficient, and the system is controlled by PLC center control system.

型号 Model	动刀回转直径(mm) Rotor blade swing diameter	转速(rpm) Rotor speed	驱动功率(kw) Drive power	撕碎管材 最大口径(mm) Max.shredable pipe	推料器功率(kw) Mechanical pusher power	产量 Output (kg/h)
DYSSG-630	Φ 848	39	2×30	630	11	800-1000
DYSSG-800	Φ 1028	33	2×37	800	11	1000-1200
DYSSG-1000	Φ 1258	27	2×45	1000	15	1200-1500
DYSSG-1200	Φ 1478	23	2×55	1200	15	1500-2000

型号 Model	投料口尺寸(mm) Feed mouth size	主电机功率(kw) Main motor power	转刀数量(件) Moving knife Qty	定刀数量(件) Fixed knife Qty	转子旋转直径 Rotor Dia	参考生产能力(kg/h) Output
DYPS-P 700	700×700	22-37	6/10	4	Φ 500	500
DYPS-P 800	800×800	37-75	6/10	4	Φ 600	600
DYPS-P 1000	1000×700	55-110	10/14	4/6	Φ 700	800
DYPS-P 1200	1200×800	75-132	10/14/18	4/6	Φ 800	1000

双轴撕碎机系列
Two shaft shredder



废旧轮胎回收生产线由多种类型的重型设备组成，DYUN可提供废旧轮胎回收的破碎处理设备。轮胎的预处理采用大型双轴撕碎机，汽车轮胎直接投放，撕碎后的轮胎经输送机输送到筛分机对物料进行筛分，筛选后的物料输送至下一级粉碎机进行进一步细化处理。可根据客户需求，对橡胶材料进行进一步的切粒、分离钢丝和纤维处理。

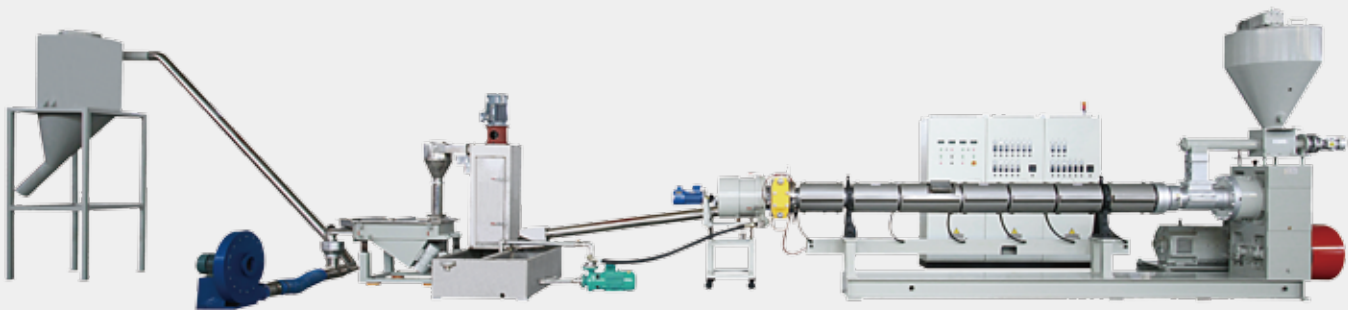
Waste tyre recycling production line is composed of several kinds of heavy equipment, waste tyre recycling crushing processing equipment DYUN can provide. The pretreatment of the tyre USES the large biaxial shredding machine, automobile tyres, directly after shredding tyres by conveyor to the sieving machine for material screening, screening of conveying to the next level after mill for further refining processing. According to customer requirements, the material of rubber for further dicing, separation of steel wire and fiber processing.



型号 Model	动刀回转直径(mm) Rotor blade swing diameter	转速(rpm) Rotor speed	驱动功率(kw) Drive power	转子刀具数(pcs.) Rotor blade quantity	刀体厚度(mm) Thickness of blades	破碎腔最大尺寸(mm) Crush chamber size max.
DYTSS-1980	Φ245	16-25	2x11	42	18.5	480x800
DYTSS-2380	Φ290	16-25	22	32	25	600x800
DYTSS-33100	Φ430	10-15	2x30	20	50	830x1000
DYTSS-41140	Φ534	10-15	2x37	28	50	1050x1400
DYTSS-41160	Φ534	10-15	2x45	32	50	1050x1000
DYTSS-501300	Φ650	10-15	2x55	32	50	1200x1300

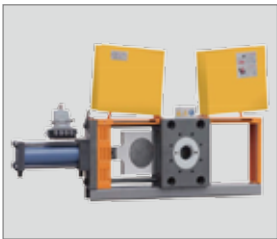
JWL系列单螺杆造粒机组

JWL Series Single Screw Pelletizing Machine



采用特殊的螺杆设计及不同配置，适用于PP、PE、PS、ABS、PC等多种塑料的再生造粒。减速箱采用高扭矩的设计，实现了低噪音及运转平稳等性能。螺杆、机筒经过特殊的表面处理，具有耐磨，混炼效果好，产量高的特性。真空排气或自然排气口的设计，能在生产过程中将水分、废气排除，使出料更稳定，粒子更密实，保证了产品的优良品质。

This pelletizing machine has special screw design and different configuration, it is suitable for the recycling of PP, PE, PS, ABS,PC, etc. The gearbox is high torque designed which attains the functions of low noise and stable operation. The surface of the screw and barrel have been special treated so that the screw and barrel are wearable, they have very good plasticization and mixing efficiency and the production capacity is high. The extruder has the vacuum vented design which can exhaust the vapor or gas during the production, so that the output are more stable and the pellets are more uniform.

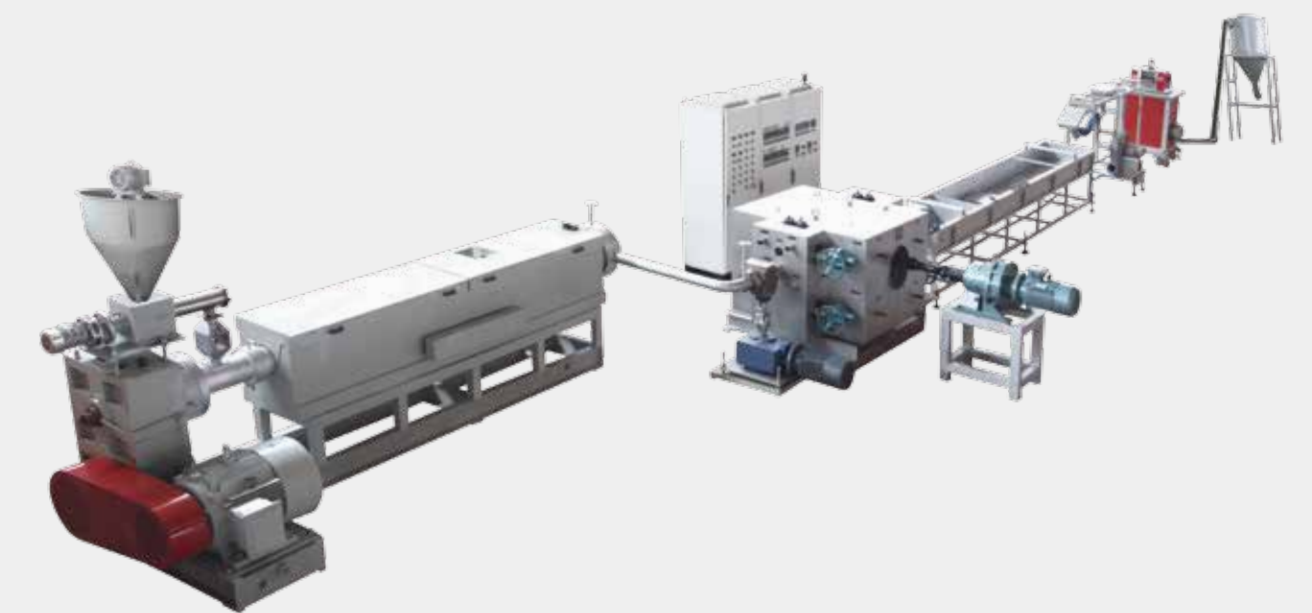


型号	螺杆直径	长径比	螺杆转速	主电机功率	生产能力
Model	Screw dia.(mm)	L/D	Screw speed(rpm)	Power of main motor(Kw)	Output(Kg/h)
JWL45	45	25-35	20-100	11-15	30-50
JWL65	65	25-35	20-100	30-37	60-120
JWL90	90	25-35	20-90	45-55	180-200
JWL120	120	25-35	20-75	75-110	250-350

型号	螺杆直径	长径比	螺杆转速	主电机功率	生产能力
Model	Screw dia.(mm)	L/D	Screw speed(rpm)	Power of main motor(Kw)	Output(Kg/h)
JWL150	150	25-35	20-75	110-160	350-500
JWL160	160	25-35	20-70	132-185	400-550
JWL180	180	25-35	20-70	200-250	600-800
JWL200	200	25-35	20-60	250-315	800-1100

JWT系列PET单螺杆造粒机组

JWT Series PET Single Screw Pelletizing Machine



该系列生产机组主要适用于PET瓶片及废丝造粒。螺杆采用LTM低温混合元件，螺杆机筒经过表面氮化及镀硬铬，主机配有抽真空装置，外壳采用保温罩结构节能，并带粗过滤式测量头；配备了增压泵系统及立式套缸双虑室；过滤系统及管路系统采用导热油整体循环加热，保证了物料所受温度的均匀性；模具采用板式衣架式，流道内部采用加工中心成型，加工精度高，物料流速均匀；整套管路外围包裹稀土保温，节能效果好。

This series of pelletizing machine mainly used for PET chips and fibers recycling. The screw using low temperature mixing elements, the surface of screw and barrel have been nitrided and hard chrome plated, vacuum venting is equipped in the main extruder, the outer cover use a temperature reservation to save energy, a coarse filtering measurement head is equipped too; pressure increasing pump system and vertical sets of cylinder with dual filtering chamber; filtering system and pipe system use HTF overall circulation heating.



型号 Model	螺杆直径 Screw dia. (mm)	长径比 L/D	螺杆转速 Screw speed(rpm)	主电机功率 Power of main motor(Kw)	生产能力 Output(Kg/h)
JWT90	90	28-35	20-100	45-55	100-200
JWT120	120	28-35	20-80	75-90	200-350
JWT150	150	28-35	20-80	110-132	350-500
JWT180	180	28-35	20-80	160-250	500-800

JWP三机一体造粒机组

JWP Series Three Machine Integration Pelletizing Machine



采用特殊的螺杆设计及不同配置，适用于生产PP、PE、BOPP、BOPET、BOPA、PA66等多种干燥薄膜塑料的再生。喂料系统采用高转速刀片切割及强制喂料装置。螺杆、机筒经过特殊的表面处理，具有耐磨，混炼效果好，产量高的特性。真空排气或自然排气口的设计，能在生产过程中将水分、废气排除，使出料更稳定，粒子更密实，保证了产品的优良品质。



This pelletizing extruder has special screw design and different configuration, it is suitable for the recycling of PP, PE, BOPP, BOPET, BOPA, PA66, etc. Dry film. The gearbox is high torque designed which attains the functions of low noise and stable operation. The surface of the screw and barrel have been special treated so that the screw and barrel are wearable, they have very good plasticization and mixing effect and the production capacity is high. The extruder has the vacuum vented design which can exhaust the vapor or gas during the production, so that the output are more stable and the pellets are more uniform.

型号 Model	螺杆直径 Screw dia. (mm)	长径比 L/D	螺杆转速 Screw speed(rpm)	主电机功率 Power of main motor(Kw)	生产能力 Output(Kg/h)
JWP90	90	36/1	20-150	75-90	200-300
JWP120	120	36/1	20-120	110-132	300-400
JWP150	150	36/1	20-100	160-200	400-500
JWP180	180	36/1	20-100	250-315	600-800

SJZ系列异向锥双螺杆造粒机组

SJZ Series Counter Rotation Conical Twin-screw Pelletizing Machine



该机组是由系列锥形双螺杆挤出机与相应造粒辅机组成的成套设备，主要适用于PVC填充料的造粒。生产的塑料颗粒均匀、密实、美观，辅机采用模面切粒，风送集料，振动分离冷却，具有自动化程度高，生产效率佳等特点。

This pelletizing machine is composed by a conical twin-screw extruder and the correspondingly pelletizing downstream equipment, it is suitable for the pelletizing of PVC, raw materials with other additives. The pellets produced by this machine is evenly, solid, elegant. The pelletizing downstream equipment is the die face cutter, air transferring unit,vibration seperating and cooling unit. This pelletizing downstream equipment has the features of high automation and high production efficiency.



主机型号	螺杆规格	颗粒规格	主电机功率	生产能力
Model	Screw size (mm)	Pellet size (mm)	Power of main motor(Kw)	Output(Kg/h)
SJZ55	55/110	ø3-ø4	22	100-120
SJZ65	65/132	ø3-ø4	37	220-260
SJZ80	80/156	ø3-ø4	55	320-450
SJZ92	92/188	ø3-ø4	110	650-800

木塑造粒设备

WPC Pelletizing Machine



该机组是由平行双螺杆挤出机与相应造粒辅机组成的成套设备，主要适用于PVC、PP、PE类原料添加木粉或填充料的造粒。辅机采用风送集料，冷却，具有自动化程度高，生产效率佳等特点。

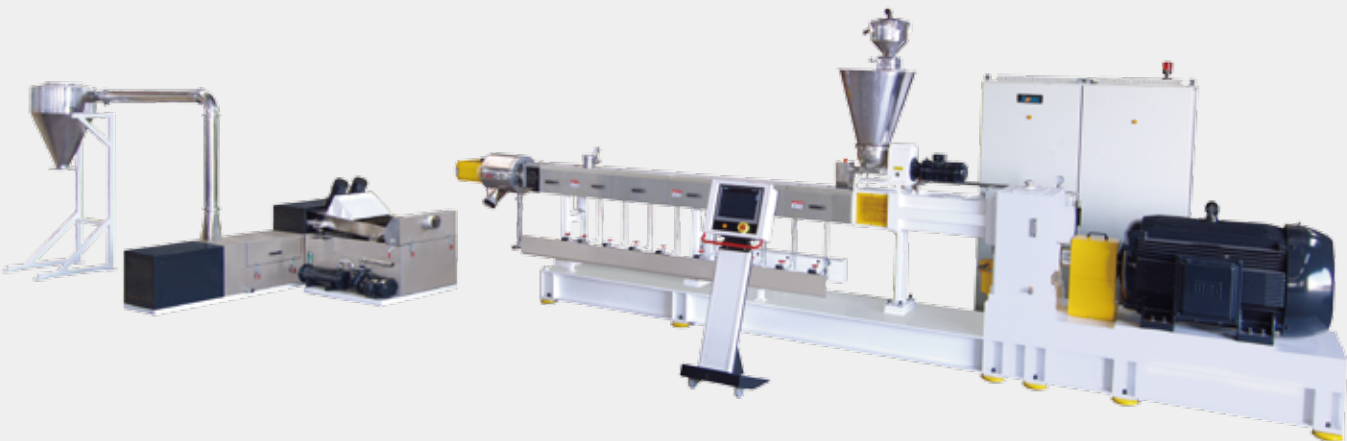
This pelletizing machine is composed by a parallel twin-screw extruder and the correspondingly pelletizing downstream equipment, it is suitable for the pelletizing of PVC, PP, PE raw material with wood powder or other additives. The pelletizing downstream equipment adopt air transferring unit and cooling unit. This pelletizing downstream equipment has the features of high automation and high production efficiency.



主机型号	螺杆规格	主电机功率	最大生产能力
Model	Screw size (mm)	Power of main motor(KW)	Output max(kg/h)
JWM65	62.4	75-90	200-300
JWM75	71	110-160	400-600
JWM95	93	160-250	800-1200

JWE系列同向平行双螺杆造粒机组

JWE Co-rotation Parallel Twin-screw Color Masterbatch Pelletizing Machine



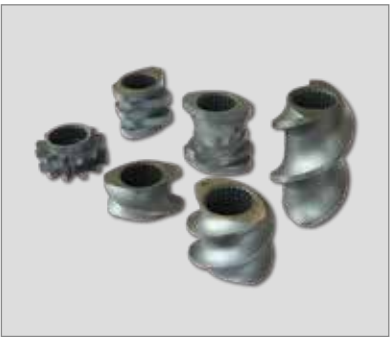
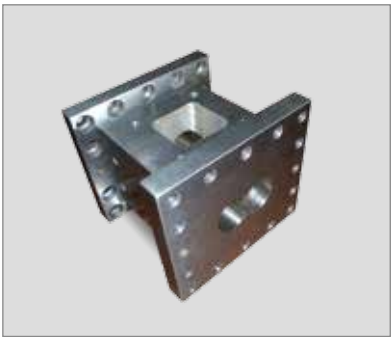
新型的减速分配传动系统，高扭矩设计，高精度齿轮加工，合理的浸油式结合强制润滑系统及连锁保护装置，确保主机的可靠平稳运行。充分利用有限的空间设计最新式渐开线花键式结构芯轴，保证最大的承载能力，实现高扭矩传送。

The system is designed with high torque, the gears are high precisely processed. With the reasonable oil immersion device and theforce lubrication system and the chain protection device enable the extruder can be smoothly and stably running. From the very limited space, we designed a new style pivot with spline frame to ensure biggest bearing ability and realize high torque transmission.

可供选择的分开单元控制、模拟面板显示、PLC系统控制

Optional separate controlling unit, analogue panel display, PLC system, controlling

功能母粒 Functional master batch	碳黑母粒：PE,PP,ABS,EVA等+碳黑 阻燃母粒：PP,ABS,PA,PBT等+阻燃剂及助剂 降解母粒：PE,PS等+淀粉;PP+碳酸钙、滑石粉 变防母粒：降温母粒；高保温母粒；流变改性母粒
工艺过程 Technics process 共混改性 Mixing compound	典型物料 Typical material PP+EPDM;PE,PS+SBS;PVC+NBR EVA+硅橡胶;TPR鞋底料等
填充改性 Filling and modification	PP+PE;PBT+PET;PA,PC,CPE,TPU+ABS等 PP,PE,PS,EVA等+碳酸钙、滑石粉、钛白粉 PP,PA6,PA66,ABS+铁粉、磁粉、陶瓷粉
通用色母及纤维级色母 General and fibre masterbatch 玻纤(碳纤)增强 Glass fiber (carbon fiber) reinforce	PE,PP,PS,ABS,EVA,PET等+无机或有机颜料 PP, ABS,AS,PBT,PA,PC,PPS+碳纤 PP, ABS,AS,PBT,PA,PET,PC,PPS
各类电缆料Various cable material	HDPE,LDPE,LLDPE,MDPE绝缘料、护套料 PE硅烷交联、PE辐射交联、PE交联屏蔽电缆料 低烟低卤PVC电缆料、低烟无卤聚烯烃电缆料



型号 Model	螺杆直径 Screw dia. (mm)	长径比 L/D	螺杆转速 Screw speed Max. (rpm)	主电机功率 Power of main motor(Kw)	生产能力 Output(Kg/h)
JWE-25	25	32-44	600	5.5-7.5	5-10
JWE-36	35.6	32-44	600	15-22	50-110
JWE-52	50.5	32-48	500/600	45-55	120-220
JWE-65	62.4	32-56	500/600	75-90	250-350
JWE-75	71	32-56	500/600	110-160	400-700
JWE-95	93	32-56	500/600	200-250	750-950

相关产品链接
 Linkage Of Relating Auxiliary Equipment



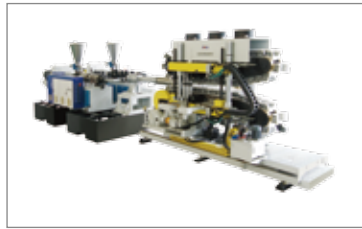
自动换网器和液压站
 Hydraulic Screen Changer



失重式喂料装置
 Dosing System



磨刀机
 Knife Grinder

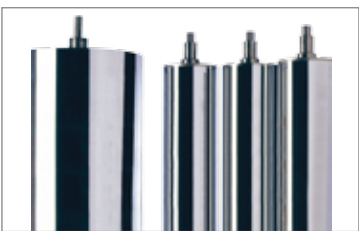


双壁波纹管生产线
 Double-wall Corrugated Pipe Production Line



挤出机
 Extruder

各类镜面辊筒
 All Kinds of Mirror Rollers



模具和分配器
 T-die And Feedblock



塑料机械刀具
 Blades for plastic recycling machines



中空成型机
 Blow Molding Machine



企业风采：品质管理 技术研发 国际交流 客户服务 员工培训

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 24小时服务 24 Hours Service	 86-519 87070068 客户服务热线 Customer Service Hotline	 培 训 Training	 交钥匙工程 Turn-Key Project
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